

[illegible]

Wednesday, August 24, 2011 3:46:06 PM

**Accept**

[illegible]**Setup Start**

\_\_\_\_\_

**Stop**

1. The first step in the process is to identify the problem. This involves gathering information about the situation and the people involved.

[illegible]**Cust Item ID:**

1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

**Customer:**

Run Start

[illegible]

Date: 11-08/24

### Tooling:

**Date:**

**Stop**

1. The first group of variables includes the following:

- (a) *Age*: The age of the respondent in years.
- (b) *Gender*: The gender of the respondent (male or female).
- (c) *Marital status*: The marital status of the respondent (single, married, divorced, or widowed).
- (d) *Education*: The highest level of education completed by the respondent (less than high school, high school, some college, or college or more).
- (e) *Income*: The annual household income in U.S. dollars (less than \$10,000, \$10,000 to \$14,999, \$15,000 to \$24,999, \$25,000 to \$34,999, \$35,000 to \$49,999, \$50,000 to \$74,999, \$75,000 to \$99,999, \$100,000 to \$149,999, \$150,000 to \$249,999, \$250,000 to \$499,999, \$500,000 to \$999,999, or \$1,000,000 or more).
- (f) *Health*: The self-reported health status of the respondent (excellent, good, fair, or poor).
- (g) *Employment*: The employment status of the respondent (employed full-time, employed part-time, unemployed, or retired).
- (h) *Home ownership*: Whether the respondent owns their home (yes or no).
- (i) *Home value*: The value of the respondent's home in U.S. dollars (less than \$50,000, \$50,000 to \$99,999, \$100,000 to \$149,999, \$150,000 to \$199,999, \$200,000 to \$249,999, \$250,000 to \$299,999, \$300,000 to \$349,999, \$350,000 to \$399,999, \$400,000 to \$449,999, \$450,000 to \$499,999, \$500,000 to \$549,999, \$550,000 to \$599,999, \$600,000 to \$649,999, \$650,000 to \$699,999, \$700,000 to \$749,999, \$750,000 to \$799,999, \$800,000 to \$849,999, \$850,000 to \$899,999, \$900,000 to \$949,999, \$950,000 to \$999,999, or \$1,000,000 or more).
- (j) *Home age*: The age of the respondent's home in years (less than 10, 10 to 19, 20 to 29, 30 to 39, 40 to 49, 50 to 59, 60 to 69, 70 to 79, 80 to 89, or 90 or more).
- (k) *Home size*: The size of the respondent's home in square feet (less than 1,000, 1,000 to 1,499, 1,500 to 1,999, 2,000 to 2,499, 2,500 to 2,999, 3,000 to 3,499, 3,500 to 3,999, 4,000 to 4,499, 4,500 to 4,999, 5,000 to 5,499, 5,500 to 5,999, 6,000 to 6,499, 6,500 to 6,999, 7,000 to 7,499, 7,500 to 7,999, 8,000 to 8,499, 8,500 to 8,999, 9,000 to 9,499, 9,500 to 9,999, or 10,000 or more).
- (l) *Home type*: The type of the respondent's home (single detached, townhouse, or apartment).
- (m) *Home condition*: The condition of the respondent's home (excellent, good, fair, or poor).
- (n) *Home location*: The location of the respondent's home (suburban, urban, or rural).
- (o) *Home age*: The age of the respondent's home in years (less than 10, 10 to 19, 20 to 29, 30 to 39, 40 to 49, 50 to 59, 60 to 69, 70 to 79, 80 to 89, or 90 or more).
- (p) *Home size*: The size of the respondent's home in square feet (less than 1,000, 1,000 to 1,499, 1,500 to 1,999, 2,000 to 2,499, 2,500 to 2,999, 3,000 to 3,499, 3,500 to 3,999, 4,000 to 4,499, 4,500 to 4,999, 5,000 to 5,499, 5,500 to 5,999, 6,000 to 6,499, 6,500 to 6,999, 7,000 to 7,499, 7,500 to 7,999, 8,000 to 8,499, 8,500 to 8,999, 9,000 to 9,499, 9,500 to 9,999, or 10,000 or more).
- (q) *Home type*: The type of the respondent's home (single detached, townhouse, or apartment).
- (r) *Home condition*: The condition of the respondent's home (excellent, good, fair, or poor).
- (s) *Home location*: The location of the respondent's home (suburban, urban, or rural).
- (t) *Home age*: The age of the respondent's home in years (less than 10, 10 to 19, 20 to 29, 30 to 39, 40 to 49, 50 to 59, 60 to 69, 70 to 79, 80 to 89, or 90 or more).
- (u) *Home size*: The size of the respondent's home in square feet (less than 1,000, 1,000 to 1,499, 1,500 to 1,999, 2,000 to 2,499, 2,500 to 2,999, 3,000 to 3,499, 3,500 to 3,999, 4,000 to 4,499, 4,500 to 4,999, 5,000 to 5,499, 5,500 to 5,999, 6,000 to 6,499, 6,500 to 6,999, 7,000 to 7,499, 7,500 to 7,999, 8,000 to 8,499, 8,500 to 8,999, 9,000 to 9,499, 9,500 to 9,999, or 10,000 or more).
- (v) *Home type*: The type of the respondent's home (single detached, townhouse, or apartment).
- (w) *Home condition*: The condition of the respondent's home (excellent, good, fair, or poor).
- (x) *Home location*: The location of the respondent's home (suburban, urban, or rural).
- (y) *Home age*: The age of the respondent's home in years (less than 10, 10 to 19, 20 to 29, 30 to 39, 40 to 49, 50 to 59, 60 to 69, 70 to 79, 80 to 89, or 90 or more).
- (z) *Home size*: The size of the respondent's home in square feet (less than 1,000, 1,000 to 1,499, 1,500 to 1,999, 2,000 to 2,499, 2,500 to 2,999, 3,000 to 3,499, 3,500 to 3,999, 4,000 to 4,499, 4,500 to 4,999, 5,000 to 5,499, 5,500 to 5,999, 6,000 to 6,499, 6,500 to 6,999, 7,000 to 7,499, 7,500 to 7,999, 8,000 to 8,499, 8,500 to 8,999, 9,000 to 9,499, 9,500 to 9,999, or 10,000 or more).
- (aa) *Home type*: The type of the respondent's home (single detached, townhouse, or apartment).
- (ab) *Home condition*: The condition of the respondent's home (excellent, good, fair, or poor).
- (ac) *Home location*: The location of the respondent's home (suburban, urban, or rural).
- (ad) *Home age*: The age of the respondent's home in years (less than 10, 10 to 19, 20 to 29, 30 to 39, 40 to 49, 50 to 59, 60 to 69, 70 to 79, 80 to 89, or 90 or more).
- (ae) *Home size*: The size of the respondent's home in square feet (less than 1,000, 1,000 to 1,499, 1,500 to 1,999, 2,000 to 2,499, 2,500 to 2,999, 3,000 to 3,499, 3,500 to 3,999, 4,000 to 4,499, 4,500 to 4,999, 5,000 to 5,499, 5,500 to 5,999, 6,000 to 6,499, 6,500 to 6,999, 7,000 to 7,499, 7,500 to 7,999, 8,000 to 8,499, 8,500 to 8,999, 9,000 to 9,499, 9,500 to 9,999, or 10,000 or more).
- (af) *Home type*: The type of the respondent's home (single detached, townhouse, or apartment).
- (ag) *Home condition*: The condition of the respondent's home (excellent, good, fair, or poor).
- (ah) *Home location*: The location of the respondent's home (suburban, urban, or rural).
- (ai) *Home age*: The age of the respondent's home in years (less than 10, 10 to 19, 20 to 29, 30 to 39, 40 to 49, 50 to 59, 60 to 69, 70 to 79, 80 to 89, or 90 or more).
- (aj) *Home size*: The size of the respondent's home in square feet (less than 1,000, 1,000 to 1,499, 1,500 to 1,999, 2,000 to 2,499, 2,500 to 2,999, 3,000 to 3,499, 3,500 to 3,999, 4,000 to 4,499, 4,500 to 4,999, 5,000 to 5,499, 5,500 to 5,999, 6,000 to 6,499, 6,500 to 6,999, 7,000 to 7,499, 7,500 to 7,999, 8,000 to 8,499, 8,500 to 8,999, 9,000 to 9,499, 9,500 to 9,999, or 10,000 or more).
- (ak) *Home type*: The type of the respondent's home (single detached, townhouse, or apartment).
- (al) *Home condition*: The condition of the respondent's home (excellent, good, fair, or poor).
- (am) *Home location*: The location of the respondent's home (suburban, urban, or rural).
- (an) *Home age*: The age of the respondent's home in years (less than 10, 10 to 19, 20 to 29, 30 to 39, 40 to 49, 50 to 59, 60 to 69, 70 to 79, 80 to 89, or 90 or more).
- (ao) *Home size*: The size of the respondent's home in square feet (less than 1,000, 1,000 to 1,499, 1,500 to 1,999, 2,000 to 2,499, 2,500 to 2,999, 3,000 to 3,499, 3,500 to 3,999, 4,000 to 4,499, 4,500 to 4,999, 5,000 to 5,499, 5,500 to 5,999, 6,000 to 6,499, 6,500 to 6,999, 7,000 to 7,499, 7,500

**Date:**

**SPC (Y/N):**

Date:

**Insp.  
Stamp**

A

0.00

\_\_\_\_\_

## Waterjet

FLOW CNC Waterjet

## Memo

1-Cut as per Dwg. (D4005-13)

Dwg Rev: \_

Prog Rev:           

2-Deburr if necessary

0.00

~~10~~ 11/08/25

6

0.00

[illegible]

QC

## Quality Control

QC2- Inspect parts off machine FAI/FAIB

## Memo

0.00

~~A~~ 11/08/25

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 73056

Wednesday, August 24, 2011 3:46:06 PM



Page 2

Item ID:	D4005-041	Accept		Setup	Start	
Revision ID:						
Item Name:	Fwd Floor Gutter				Stop	
Start Date:	8/25/2011	Start Qty:	4.00			
Required Date:	8/26/2011	Req'd Qty:	4.00			
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC8- Inspect parts - second check  Memo	0.00  0.00		8 u1008/25		(x6)			
130  Brake NC Brake NC	Bend as per dwg  Memo Bend D4005-13 as per Dwg	0.00  0.00		SB u1008/25		(C)			
140  QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00		8 u1008/25		(x6)			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O: 73056		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D4005-041 PAR #: NP Fault Category: Large FAB / Design NCR: Yes No DQA: A Date: 11.09.09  
 Resolution: SCRAP Disposition: Scrap QA: N/C Closed: ✓ Date: 11/09/08

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
11/05/09	#141	Qty +2 scrap. Cracked clamp welder R.C. Process.	11.08.31 GSI012	Scrap + Destroy No Replace.	11.09.06	11/08/31	11.08.31	11/05/31

NOTE: Date & initial all entries

# Work Order ID 73056

Wednesday, August 24, 2011 3:46:06 PM



Page 4

Item ID:	D4005-041	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Fwd Floor Gutter					
Start Date:	8/25/2011	Start Qty:	4.00			
Required Date:	8/26/2011	Req'd Qty:	4.00			
Reference:						
				Cust Item ID:		
				Customer:		

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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150	Chemical Conversion Coat per QSI005 4.1	0.00							
	HandFinish	0.00							
	Hand Finishing								
	Memo								

*11-09-1*

160	Grey Sandtex(Ref:4.3.5.6) per QSI005 4.3	0.00							
	Powdercoat	0.00							
	Powder Coating								
	Memo								
	Start Time:								
	Oven Temperature:								
	Finish Time:								
	QC3- Inspect Part Finish	0.00							
170	QC	0.00							
	Quality Control								
	Memo								

*M 117338*

*8:40*

*32001*

*9:10*

*4X 8 M-11/09/102*

*11/9/10*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**Work Order ID 73056**

Wednesday, August 24, 2011 3:46:06 PM

Page 5

Item ID: D4005-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Fwd Floor Gutter

Start Date: 8/25/2011 Start Qty: 4.00

Cust Item ID:

Required Date: 8/26/2011 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

190

Identify as per dwg & Stock Location 142

0.00



Packaging

Memo

0.00

Packaging

200

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/9/11

11/9/11

11/9/11

11/9/11

MF

11-09-06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Wednesday, August 24, 2011 3:46:01 PM

Page 1

Work Order ID: 73056

Parent Item: D4005-041

Parent Item Name: Fwd Floor Gutter

Start Date: 8/25/2011


Required Date: 8/26/2011

Start Qty: 4.00


Required Qty: 4.00

Comments: IPP rev A 10.01.21 new issue Prelim EC verified by:DD IPP Rev:B  
10.05.03 as per ECN10-562 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4003-13  Fwd Fuel Gutter Line		Manufactured	No			141	Each	7.0000	1	4		<i>11.08.31</i>	
--	--	--------------	----	--	--	-----	------	--------	---	---	--	-----------------	--

Location Loc Qty Loc Code

ST104	7	
64317	7	
M2024T3S.040  2024-T3 .040 sheet	Purchased	No
100	sf	181.9184
		0.42
		1.768421

Location Loc Qty Loc Code

MAT022	181.918421	
112291	0.5	
112331	0.2	
113162	18.1	
117684	163.118421	

*2.6 11/08/25*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	7305b
<b>Description: Angle</b>		<b>Part Number:</b>	D4005-13
<b>Inspection Dwg: D4005 Rev: A</b>		<b>Page 1 of 1</b>	

### FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.375	+0.006/-0.001	Ø.378	—		RA26	Vern
1.67	+/-0.030	1.675	—		"	
26.77	+/-0.030	26.77	—		RA04	Tape
4.00	+/-0.030	4.00	—		"	
1.25	+/-0.030	1.25	—		"	
2.22	+/-0.030	2.22	—		"	
2.26	+/-0.030	2.26	—		"	
1.87	+/-0.030	1.875	—		"	
3.70	+/-0.030	3.70	—		"	
4.12	+/-0.030	4.12	—		"	
9.08	+/-0.030	9.08	—		"	
9.13	+/-0.030	9.13	—		"	
0.040	+/-0.010	0.042	—		RA26	Vern

<b>Measured by:</b>	<i>[Signature]</i>	<b>Audited by:</b>	<i>[Signature]</i>	<b>Preliminary Approval:</b>	N/A
<b>Date:</b>	11/08/25	<b>Date:</b>	11/08/25	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	10.08.03	New Issue P/O D4005-041	KJ <i>[Signature]</i>	<i>[Signature]</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

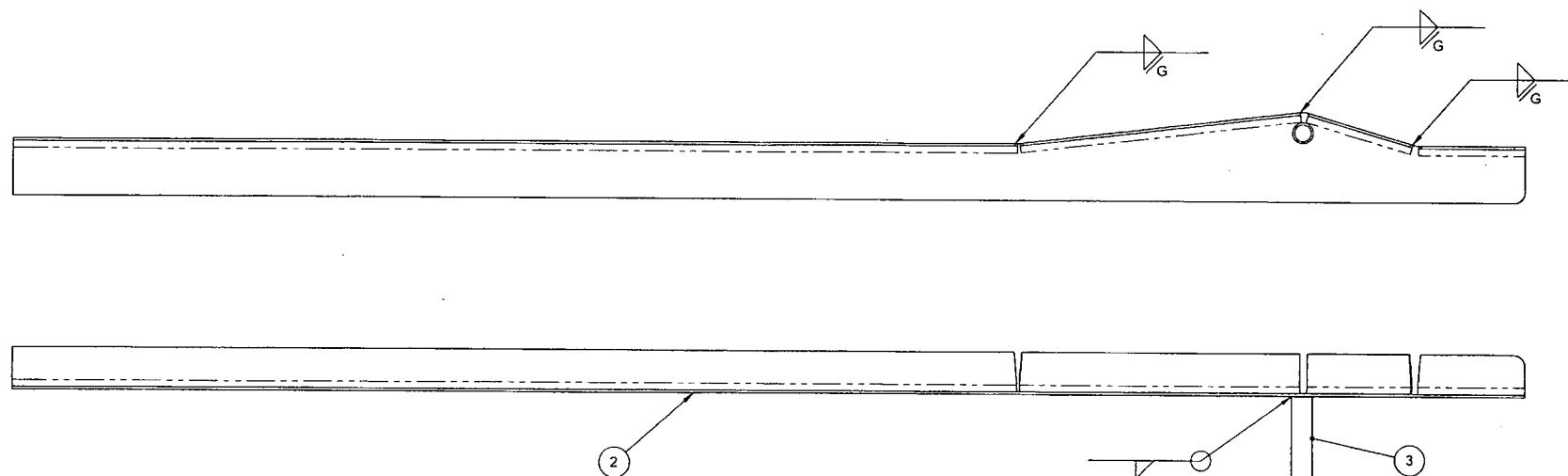
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4005-041	FORWARD FLOOR GUTTER	JCA-M47-2-22
2	1	D4005-13	ANGLE	
3	1	D4003-13	TUBE	



**D4005-041 FORWARD FLOOR GUTTER**

**RELEASED**  
2010-05-05

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DAT QSI 005 4.2  
POWDER COAT "GREY SANDEXT" (4.3.5.6) PER DAT QSI 005 4.3
- 3) TOLERANCES: PER DAT QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4005-041" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.22 lbs
- 8) WELD PER DART QSI 004

A	NEW ISSUE	BY	10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4005** REV. A  
SHEET 1 OF 15  
TITLE **RESTRAINT** SCALE NTS

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WRITTEN PERMISSION FROM DART AEROSPACE LTD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

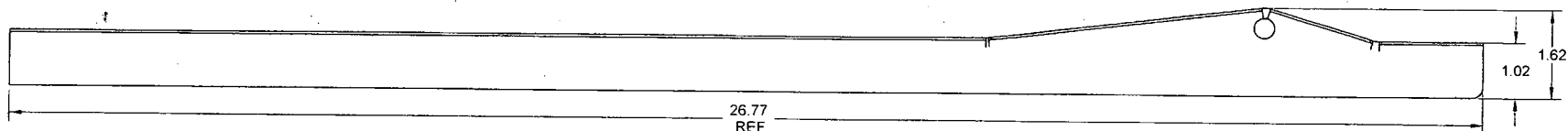
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4005-13	REF JCA-M47-2-22

#73050



D4005-13 ANGLE

RELEASED  
2010-05-05  
ND

- NOTES:
- 1) MATERIAL: MADE FROM D4005-13F
  - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.21 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4005	SHEET 14 OF 15
APPROVED		TITLE	SCALE
DE APPR.		RESTRAINT	NTS
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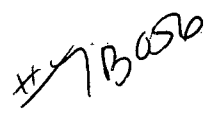
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries